



PREPARATION OF WORKING MODELS

INTERROCK NEW TYPE IV

EN ISO 6873

Colour:	ivory/gold-brown
Mixing ratio:	20 ml water / 100 g powder
Mixing time (manual):	15 seconds
Mixing time (vacuum):	60 seconds
Working time:	ca. 5 minutes
Setting time:	ca. 12 minutes
Setting expansion	0.07 % after 2 h
Compressive strength:	60 MPa after 1 h
Hardness:	250 MPa after 24 h

Synthetic extra hard stone with high resistance. It is suitable for making precise working model for partial denture and fixed prosthetics work. It is a thixotropic stone that gives very sharp, clear edges and has a very smooth surface. Colour gold-brown is suitable for CAD/CAM technique for powder-free scanning.



REF 0982	alu-sack	4 kg	ivory	REF 0981	alu-sack	4 kg	gold-brown
REF 0968	pail	5 kg	ivory	REF 0951	pail	5 kg	gold-brown
REF 0969	pail	20 kg	ivory	REF 0952	pail	20 kg	gold-brown
REF 0962	sack	25 kg	ivory	REF 0953	sack	25 kg	gold-brown

INTERSTONE NEW TYPE IV

EN ISO 6873

Colour:	sahara
Mixing ratio:	23 ml water / 100 g powder
Mixing time (manual):	15 seconds
Mixing time (vacuum):	60 seconds
Working time:	ca. 5 minutes
Setting time:	ca. 10 minutes
Setting expansion	0.10 % after 2 h
Compressive strength:	49 MPa after 1 h
Hardness:	150 MPa after 24 h

Extra hard, thixotropic, synthetic stone with good flow properties. It is suitable for making master models, individual models in fixed prosthetics and models for partial denture.



REF 0983	alu-sack	4 kg
REF 0971	pail	5 kg
REF 0972	pail	20 kg
REF 0955	sack	25 kg



INTERFINE K+B SPEED

EN ISO 15912

Interfine K+B Speed is a super fine phosphate bonded investment material for crown and bridge technique made of precious or non-precious dental alloys and for pressed ceramics. The material is suitable for speed and conventional heating method. The casting is possible without the use of the casting ring. The expansion of the investment material can be accurately controlled by the use of the Expasol expansion liquid.

Advantages:

- Suitable for speed-heating method even after the investment has hardened and cooled down (up to 24h* - see instruction for use),
- Exceptionally fine ground particles allow an unbelievably smooth surface of casts,
- Longer bonding time assures enough time for the investment of details (prosthetics over implants, attachments, fixtures like Intralock).

REF 0934 pack 41 sacks á 160 g (6.56 kg)



INTERALOX

Snow white, high quality pure corundum (99,96% Al_2O_3), for sandblasting of precious and non-precious alloy casts and ceramics.



REF 0404 Interlox 250 μ
REF 0399 Interlox 150 μ
REF 0405 Interlox 110 μ
REF 0406 Interlox 50 μ

Contents: 7 kg

REF 04041 Interlox 250 μ
REF 03991 Interlox 150 μ
REF 04051 Interlox 110 μ
REF 04061 Interlox 50 μ

Contents: 28 kg

